



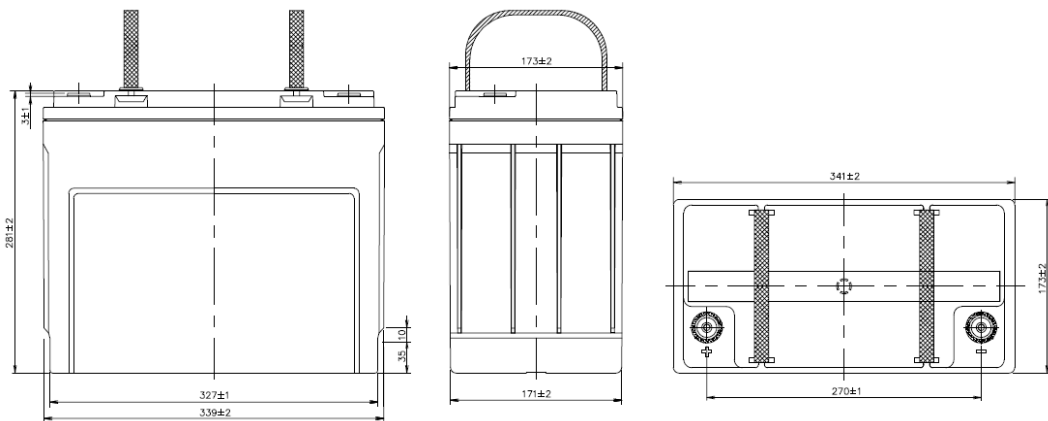
型式 Model.	UXH140-12 I / UXH140-12 I FR		
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電池規格 BATTERY SPECIFICATIONS

閥調式鉛酸蓄電池 Valve Regulated Lead Acid (VRLA) Rechargeable Battery

1. 型式 Model : UXH140-12 I / UXH140-12 I FR
2. 額定電壓 / 容量 Nominal Voltage / Capacity : 12V / 140 AH (20 HR)
3. 諸元 Mechanical Spec :

尺寸 Measurements	長 Length	341±2mm
	寬 Width	173±2mm
	槽高 Case height	281±2mm
	總高 Overall height	281±2mm
端子 Terminal	螺絲式 Bolt (M8) 鎖緊轉矩 Tightening torque 11.9Nm (122kgf · cm)	
重量 Weight	約 About 48.6 kg	
ABS難燃等級 ABS Flame class	UXH140-12 I	難燃等級UL94HB Flame class UL94HB
	UXH140-12 I FR	難燃ABS · 難燃等級UL94V0 Flame Retardant ABS , Flame class UL94V0



4. 構造 Construction :

蓄電池係由陽極板、陰極板、電槽、蓋、隔離板、電解液等組成,並設有陽、陰極板引出端子。
密閉構造機能為蓄電池產生之氣體由陰極板吸收且不必補水。

This battery is composed of positive plates, negative plates, separators, container, lid, electrolyte etc., and is equipped with positive and negative polarity terminals.
Any emitted gas from the battery is minimized with the negative plate gas recombinant method, thus requiring no topping up of electrolyte.

5. 外觀 External appearance :

不得有漏液、污垢、裂痕、變形等現象。

Battery shall be without acid leakage, conspicuous stain, scar or deformation.

6. 性能 Performance :

6-1 性能測試溫度：25±2°C (特別指定不在此限)

6.1 Temperature of tested battery shall be 25±2°C, if not specified.

6-2 放電容量 Discharge capacity : (平均的數值Average value)

PERFORMANCE DATA AT 25°C (77°F) - Amperes and Watts															
TIME F.V.		5M	10M	15M	20M	30M	45M	1H	2H	3H	4H	5H	8H	10H	20H
		10.8V	W	4419	3532	3001	2595	1908	1426	1162	705	494	382	315	204
	A	401	313	258	219	159	118	95	57.5	41.4	32.4	26.7	17.3	14.4	7.80
10.5V	W	4840	3802	3210	2720	1992	1485	1211	709	499	386	318	206	171	92.7
	A	450	344	280	233	168	124	100	59.0	42.2	32.9	27.1	17.5	14.6	7.90
10.2V	W	5217	4090	3419	2837	2068	1536	1252	716	504	390	321	208	173	93.6
	A	499	374	301	245	176	129	104	60.2	42.8	33.2	27.3	17.7	14.7	7.96
10.02V	W	5395	4201	3503	2882	2097	1557	1269	720	507	392	323	209	174	94.1
	A	524	389	311	251	179	131	106	60.7	43.0	33.3	27.4	17.7	14.7	7.97
9.9V	W	5573	4312	3588	2927	2127	1578	1286	723	509	394	324	210	175	94.6
	A	549	405	322	257	183	134	108	61.2	43.2	33.4	27.5	17.8	14.8	7.99
9.6V	W	5875	4500	3720	2984	2160	1598	1304	731	514	398	327	212	176	95.5
	A	597	433	341	267	189	138	112	61.9	43.5	33.6	27.6	17.8	14.8	8.01

蓄電池交貨時，經完全充電〔電壓14.4V/只 (MAX. 0.25C₂₀) 充電16hr〕後，1天內測試時仍須視電池充電狀態，必要時須延長充電時間。

The battery capacity at the time of delivery, within 1 day after being charged at 14.4V (MAX. 0.25C₂₀) for 16hr.

Charge period may need to be extended, as it is dependent on the state of the charge of the battery.

6-3 開路電壓 Open circuit voltage :

在完全充飽電的狀態，開路電壓大約13V。

Open circuit voltage will be around 13 V at fully charged condition.
It is dependent on the state of the charge of the battery.

6-4 內部電阻 Internal resistance :

完全充電後以AC橋式(1KHz)測試約2.7mΩ。

Give a full charge to the battery, and measure with AC bridge (1KHz), about 2.7mΩ.

6-5 最大放電電流 Maximum discharge current :

放電電流 Discharge current	放電時間 Discharge time
420 A	1分以下Minutes below
840 A	5秒以下Seconds below

6-6 充電 Charging :

充電方式 Method	電壓設定 Given Voltage	充電最大電流 Maximum charging Current	說 明 Special condition(S)
浮動充電 Float Charging	13.65V±0.15V	0.25C ₂₀ (A)	當環境溫度上升時，充電電壓必須降低避免造成過充電。因此建議以-3mV/°C/cell (25°C 基準值) 做溫度校正補償。 As the average ambient temperature rises, charging voltage should be reduced to prevent overcharge. Accordingly, the recommended compensation factor is -3mV/°C/cell at 25°C of standard centre point.
循環充電 Cyclic Charging	14.4V~15.0V	0.25C ₂₀ (A)	當環境溫度上升時，充電電壓必須降低避免造成過充電。因此建議以-4mV/°C/cell (25°C 基準值) 做溫度校正補償。 注意：為了避免造成電池過量的充電，導致電池的故障損壞，這種充電方式必須適當的終止電池充電時間。 As the average ambient temperature rises, charging voltage should be reduced to prevent overcharge. Accordingly, the recommended compensation factor is -4mV/°C/cell at 25°C of standard centre point. Caution : This needs to be terminated with appropriate charging period in order to avoid excess over charging that can result in the damage of the batteries.

6-7 使用溫度範圍 Permissible temperature range :

狀態 Conditions	溫度範圍 Temperature range
放電 Discharging	-15°C ~ 45°C
充電 Charging	-15°C ~ 45°C
放置 Storage	-15°C ~ 45°C

6-8 放置期限 Storage period without charge :

溫度狀況 Storage temperature	容許放置期限 Max. storage period
Temp. ≤ 25°C	6 個月 months
25 < Temp. ≤ 30°C	4 個月 months
30 < Temp. ≤ 35°C	3 個月 months
35 < Temp. ≤ 40°C	2 個月 months

6-9 期待浮充壽命 Expected float use life :

測試條件：

在環境溫度 $25\pm 2^{\circ}\text{C}$ ，以 $13.65\pm 0.15\text{V}$ 定電壓持續充電，蓄電池期待浮充壽命10年。

電池容量低於電池額定容量80%為電池壽命終止。

期待壽命會因溫度的升高而變得更短。

Charge the battery continuously with constant voltage $13.65\pm 0.15\text{V}$ at ambient temperature $25\pm 2^{\circ}\text{C}$, expected float use life of battery will be 10 years.

Life of battery ends when its capacity is lower than 80% of its nominal capacity.

Expected life will become shorter accordingly with rise in the temperature.

6-10 期待循環壽命 Expected Cyclic life :

50%放電測試條件：

在環境溫度 $25\pm 2^{\circ}\text{C}$ ，以 0.25C (A) 放電2小時。再以定電壓 $14.4 \sim 14.7\text{V}$ 只充電 (充電電氣量=放電電氣量的105 ~ 110%)，期待循環壽命約400Cycle (放電末電壓應達 10.2V 以上)。

期待壽命會因溫度的升高而變得更短。

50% DOD test condition : (at $25\pm 2^{\circ}\text{C}$)

Discharge at 0.25C (A) for 2 hours. Constant voltage charge at $14.4 \sim 14.7\text{V}$ / battery (Charge amount (AH) =105 ~ 110% of discharge amount (AH)) .

Expected cycle life about 400 cycle (Final discharge voltage over 10.2V) .

Expected life will become shorter accordingly with rise in the temperature.

6-11 機械強度 Mechanical strength :

6-11-1 耐振動性能：

振 幅：4 mm

頻 率：16.7 Hz任意方向連續60分鐘振動後，目視檢查電池不得有漏液、異常現象，測定電壓應達 12V 以上。

6-11-2 耐衝擊性：

在厚約 10mm 以上之硬木板上測試，由 20cm 高處落下(方向任意，但端子部除外)一次後，目視檢查不得漏液、異常現象，測定電壓應達 12V 以上。

6-11-1 Anti-vibration performance :

Vibrate the battery in any directions for 60 consecutive minutes with 4 mm amplitude and 16.7 Hz per minute. Read the voltage and make visual inspection. Battery shall show no extreme damage or no electrolyte leakage and should read nominal 12V or more.

6-11-2 Anti-impact performance :

Drop it from a 20cm height onto a 10mm thick solid wooden block in any directions except terminal portions. Read the voltage and make visual inspection. Battery shall show no extreme damage or no electrolyte leakage and should read nominal 12V or more.

7. 安裝條件 Installation Conditions :

蓄電池的收納容器不得為密封構造，收納容器請務必設置通往外部的通氣孔。

若在金屬製的收納容器內使用蓄電池，則為了避免蓄電池因電槽（外殼）破裂而產生漏液，導致收納容器或固定架與蓄電池之間形成漏電迴路，請在兩者之間配置具耐熱、耐酸性且不會因固定時的應力而造成破損的絕緣片或絕緣匣，或者將蓄電池裝入絕緣袋中。

上述絕緣物請使用不會在表面附著油脂類、或由絕緣物內部滲出有機物之絕緣物。

蓄電池請勿與含有可塑劑的乙烯絕緣帶、絕緣片或溶劑、油脂等接觸。

Storage container for rechargeable battery must not be of sealed and air tight construction; the container must be equipped with appropriate ventilation system, such as ventilation holes leading to the outside and so on.

The following applies to using a rechargeable battery inside a metallic storage box: to prevent the rechargeable battery from leaking fluid due to a breakage in the electrolytic cell, thus forming a leak circuit between the battery and the storage box (or fixed frame), install between these two items a heat and acid resistant insulating sheet (or tray) that will not be damaged by periodic stress. Alternatively, place the rechargeable battery inside an insulating bag but not to be sealed.

For the above described insulation material, do not use any material that can be stained with grease, or that can have organic substance oozing out of itself.

Do not allow the rechargeable battery to come into contact with vinyl tape containing plasticizer, insulation sheet, solvent, or grease.

8. 注意 Caution :

請避免不同種類、容量、新舊電池串聯，或並聯組數超過三組以上，或循環使用。

Use different kinds, capacity, new and old production of battery to series connection, or parallel connection more than three groups, or cycle use, please avoid.

9. 變更履歷 Modification record :

版次 Revision	日期 Date	變更內容 Modification content
3	2011.12.12	增訂6.10 期待循環壽命。 Revision 6.10 Expected Cyclic life.
4	2013.12.04	6-2 放電容量增加10.02V資料。 Increase F.V. 10.02V of Item 6-2 discharge capacity. 修訂6-5 最大放電電流。 Revised maximum discharge current. 修訂6-7 使用溫度範圍。 Revised 6-7 Permissible temperature range. 修訂6-9 期待浮充壽命。 Revised Expected float use life.
5	2014.07.04	修訂3. 諸元：電池尺寸公差。 Revised 3. Mechanical Spec : Battery measurements tolerance.
6	2015.09.09	修訂3. 諸元：電池尺寸公差。 Revised 3. Mechanical Spec : Battery measurements tolerance.